

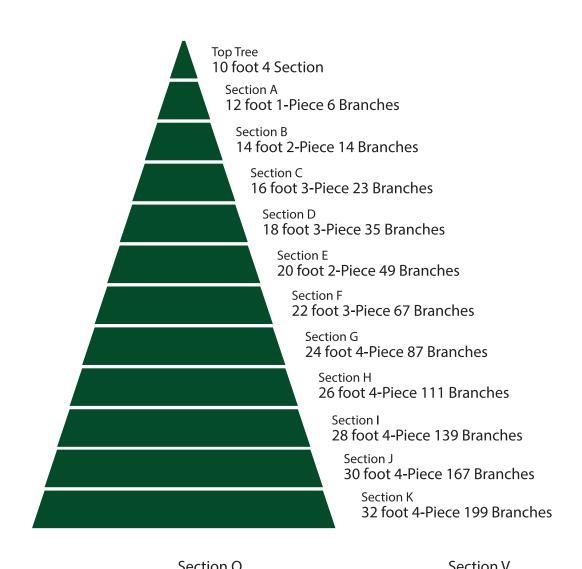
ASSEMBLY INSTRUCTIONS
14FT-80FT TREES



## FRAME PARTS

Begin by unwrapping each piece of the frame, making sure you have all of the parts.

The number of parts varies depending on the size of your tree. Refer to the diagram below to see the correct number of parts for your particular tree. Once you have unpackaged all of your parts, you are ready to begin assembly. The Grand Teton will be assembled from the bottom section to the top.



Section L	Section Q	Section V
34 foot 6-Piece 235 Branches	44 foot 6-Piece 455 Branches	54 foot 8-Piece 757 Branches
Section M	Section R	Section W
36 foot 5-Piece 275 Branches	46 foot 6-Piece 509 Branches	56 foot 9-Piece 829 Branches
Section N	Section S	Section X
38 foot 6-Piece 317 Branches	48 foot 8-Piece 565 Branches	58 foot 9-Piece 901 Branches
Section O	Section T	Section Y
40 foot 6-Piece 359 Branches	50 foot 8-Piece 629 Branches	60 foot 9-Piece 973 Branches
Section P	Section U	Section Z
42 foot 6-Piece 407 Branches	52 foot 8-Piece 693 Branches	62 foot 12-Piece 1057 Branches

## FRAME ASSEMBLY

# STEP-1 STEP1-BOTTOM SECTION ASSEMBLY

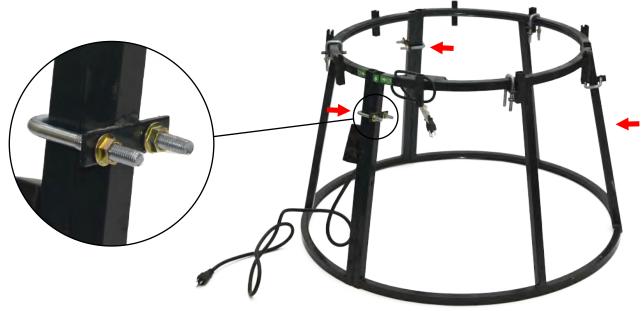
Place each piece of the section you are working on next to each other, making sure that the numbers line up. For example, C1 should touch C1, C2 should touch C2, and C3 should touch C3.





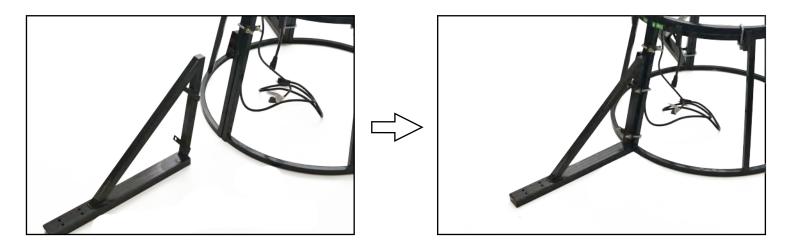
### STEP-2

Once all sections are aligned, you can begin securing each vertical seam.
Using the pre-drilled holes, insert the U-bolt and tighten the nuts until the piece is secured.
Repeat this process until each piece is connected.



# STEP-3 STAND ATTACHEMENT

When your bottom section is secured, attach the tree stand to the vertical seams using the special U-bolts provided with the legs.



Note: If your tree is being used outdoors, bolt the stand to the ground using the pre-drilled holes. This will provide your tree with extra stability.

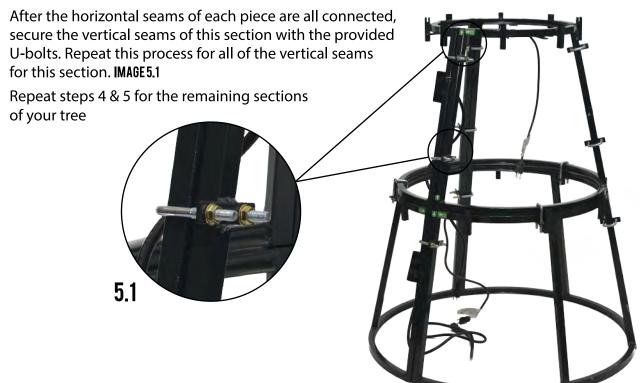


## **STEP-4**REMAINING SECTION ASSEMBLY

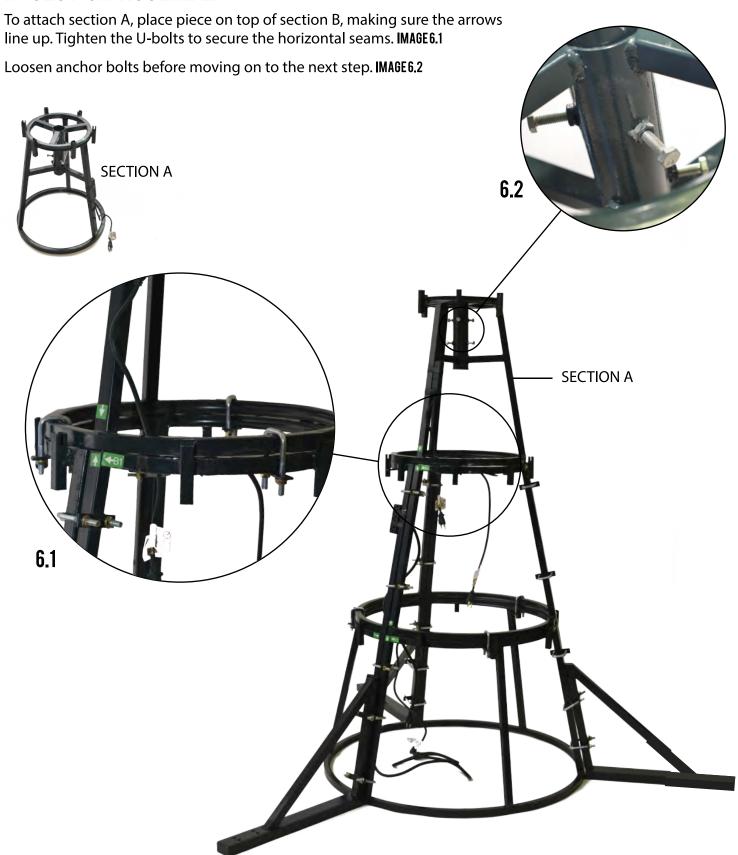
Attach one piece of the next section at a time. Begin with the piece with the down arrow in the lower left-hand corner. Line this piece up with the up arrow of the previous section. IMAGE 4.1 Secure the horizontal seams with the provided U-bolts. Repeat this process for the remaining sections of the tree. IMAGE 4.2



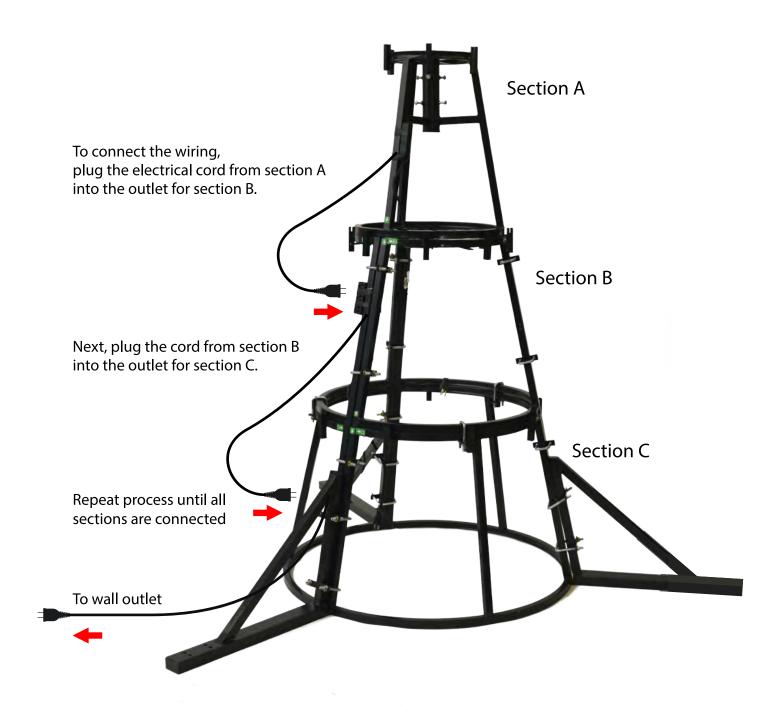
#### STEP-5



### STEP-6 A-SECTION ASSEMBLY



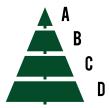
# STEP-7 WIRING THE FRAME



## TOP TREE ASSEMBLY

#### STEP-1

Locate the boxes containing the top section of your tree. There should be 4 parts to the top of your tree (A,B C & D.).



#### STEP-2

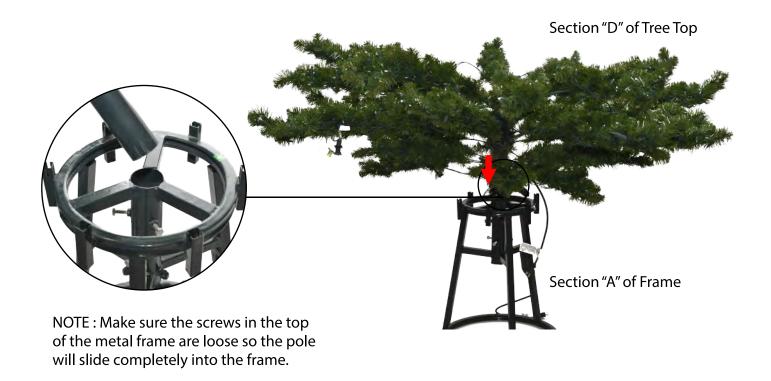
Shaping your tree:

Spread out the branches in a V-pattern, alternating the direction of the branches. Your tree will have the most natural look by arranging some branches to the left and right and some vertically. Repeat this step for all sections of the top tree.



### STEP-3

Insert the bottom section "D" of your treetop into section "A "of the frame.



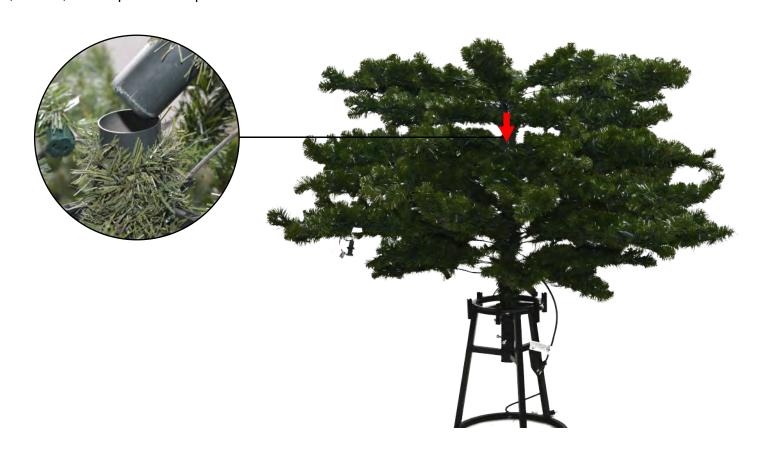
### STEP-4

Tighten the screws in the metal frame to secure the bottom section of the treetop.



### STEP-5

Insert the next section "C" into the bottom section "D". Repeat the process for the next 2 sections ("A' & "B") to complete the top of the tree.



# STEP-6 WIRING THE TOP TREE



## **BRANCH ATTACHMENT**

#### STEP-1

Note: All branches will be the same for all sections of the tree.

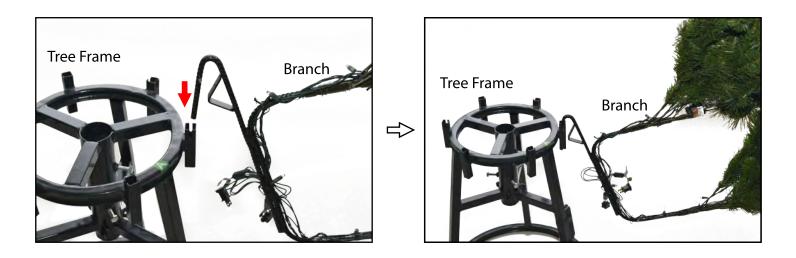
Shaping your branches:

Branches must be shaped before being attached to the frame. Spread out the sections of the branch, alternating the direction of the tips. Your tree will look full by arranging some branches to the left and right and some vertically.



#### STEP-2

Once the branches have been shaped, start at the top of the frame section "A". Hook the shaped branch onto the metal frame by inserting the branch rod into the holder. Plug the branch into the main power supply.



#### STEP-3

Working in a circle around the frame, insert a second branch and connect the wiring to the previous branch. Repeat this process for each branch on the frame.

Repeat Step 2 & 3 for each section of the frame.