



# GRAND TETON

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## ASSEMBLY INSTRUCTIONS

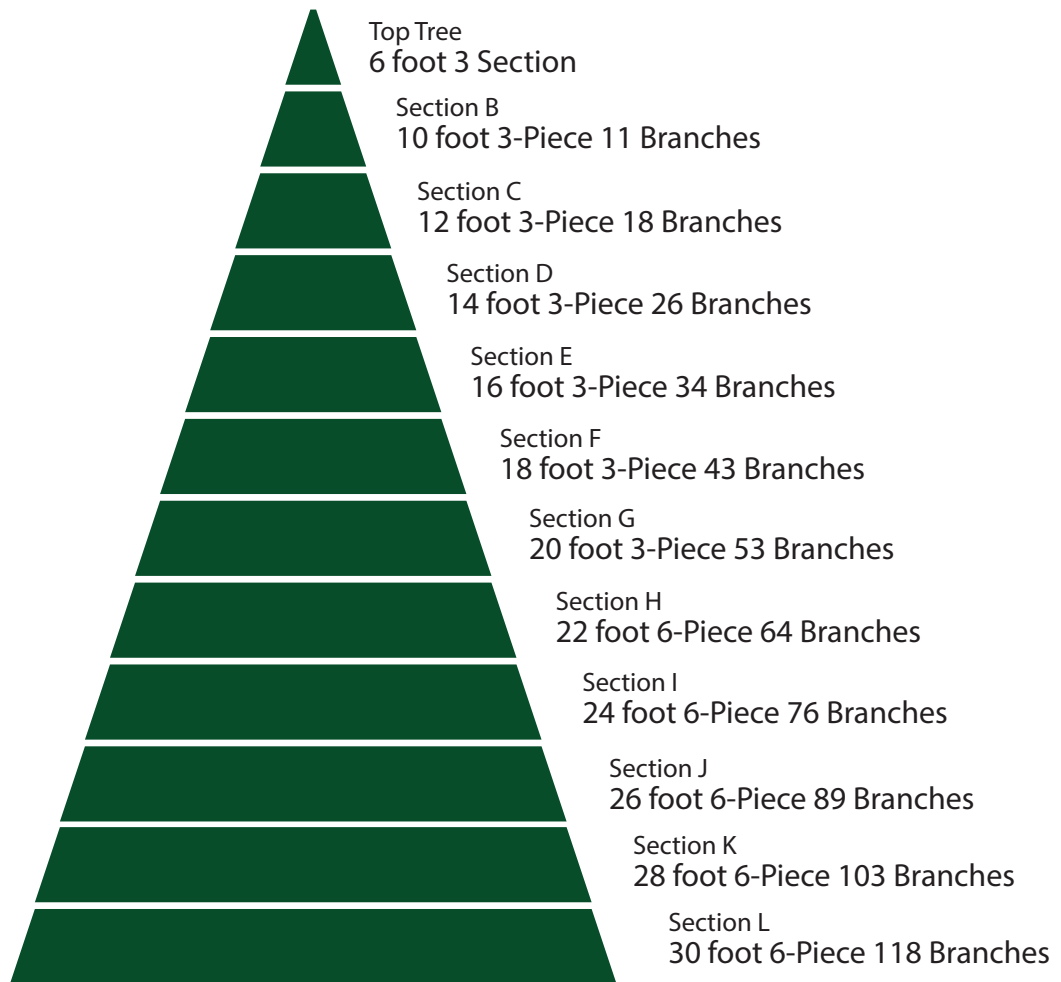
14FT-80FT TREES



2019-2020

# FRAME PARTS

Begin by unwrapping each piece of the frame, making sure you have all of the parts. The number of parts varies depending on the size of your tree. Refer to the diagram below to see the correct number of parts for your particular tree. Once you have unpackaged all of your parts, you are ready to begin assembly. The Grand Teton will be assembled from the bottom section to the top.



Section M  
32 foot 6-Piece 135 Branches

Section R  
42 foot 12-Piece 235 Branches

Section N  
34 foot 6-Piece 153 Branches

Section S  
44 foot 12-Piece 258 Branches

Section O  
36 foot 6-Piece 172 Branches

Section T  
46 foot 12-Piece 282 Branches

Section P  
38 foot 6-Piece 192 Branches

Section U  
48 foot 12-Piece 308 Branches

Section Q  
40 foot 6-Piece 213 Branches

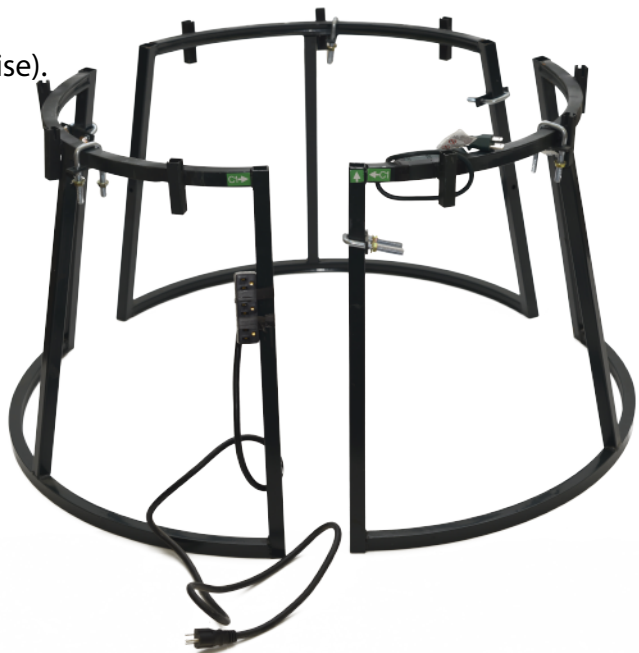
Section V  
50 foot 12-Piece 335 Branches

# FRAME ASSEMBLY

## STEP-1

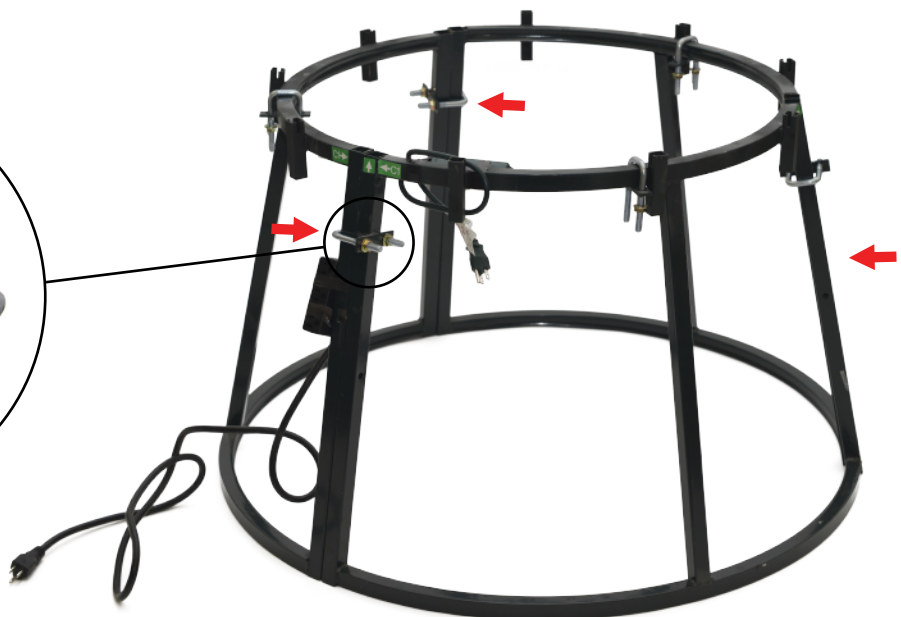
### STEP1-BOTTOM SECTION ASSEMBLY

Place each Frame piece for lowest level, on floor.  
Locate piece #1. place #2 to the left of #1 (counter clockwise).  
Place #3 to the left of #2, and so on.



## STEP-2

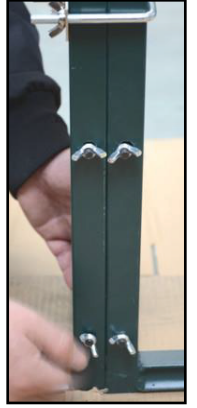
Once all Sections are aligned you can begin securing each vertical seam.  
Use 2 U-Bolt assemblies per vertical seam.



## STEP-3

### STAND ATTACHEMENT

When your bottom section is secured, attach the tree stand to the vertical seams using the bolts and butterfly nuts provided with the legs.



Note: If your tree is being used outdoors, bolt the stand to the ground using the pre-drilled holes. This will provide your tree with extra stability.



Note: The bottom section of your frame should similar to this depending on the height of your tree.



## STEP-4

### REMAINING SECTION ASSEMBLY

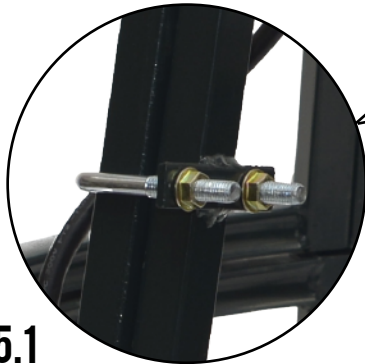
Place Section #1 of next layer directly on top of current Section #1.  
Secure horizontal connection with 2 U-Bolt assemblies. Place Section #2 to the left of #1,  
and secure that with the U-Bolts. Repeat.



## STEP-5

After the horizontal seams of each piece are all connected, secure the vertical seams of this section with the provided U-bolts. Repeat this process for all of the vertical seams for this section. **IMAGE5.1**

Repeat steps 4 & 5 for the remaining sections of your tree



5.1



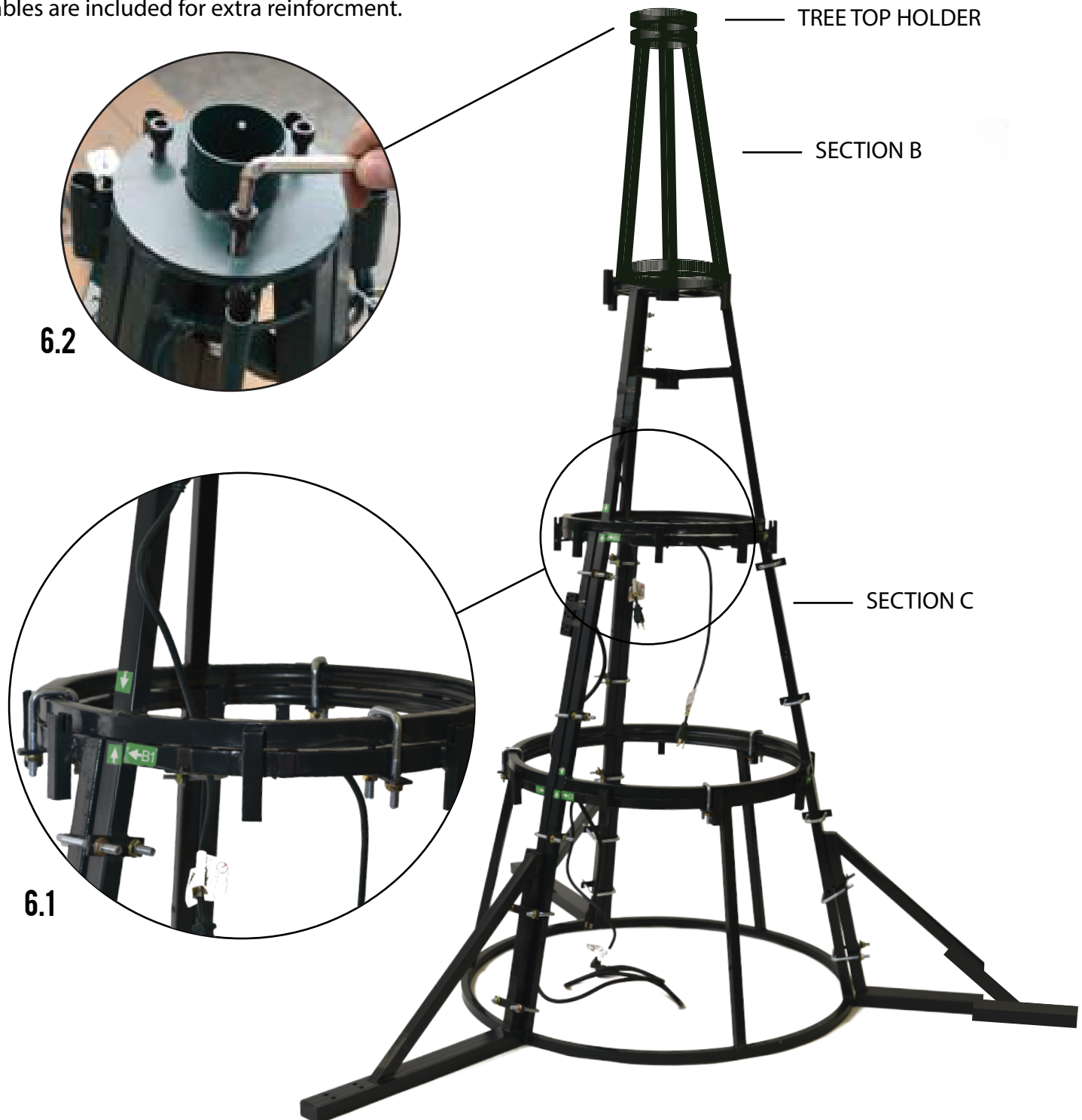
## STEP-6

### B-SECTION ASSEMBLY

To attach section B, place piece on top of section C, making sure the arrows line up. Tighten the U-bolts to secure the horizontal seams. **IMAGE6.1**

Slide Tree Top Holder into the top of section B.  
Then tighten screws to secure Tree Top Holder. **IMAGE6.2**

Cables are included for extra reinforcement.



# STEP-7

## WIRING THE FRAME

To connect the wiring,  
plug the electrical cord from section B  
into the outlet for section C.

Section B

Section C

To connect the wiring,  
plug the electrical cord from section C  
into the outlet for section D.

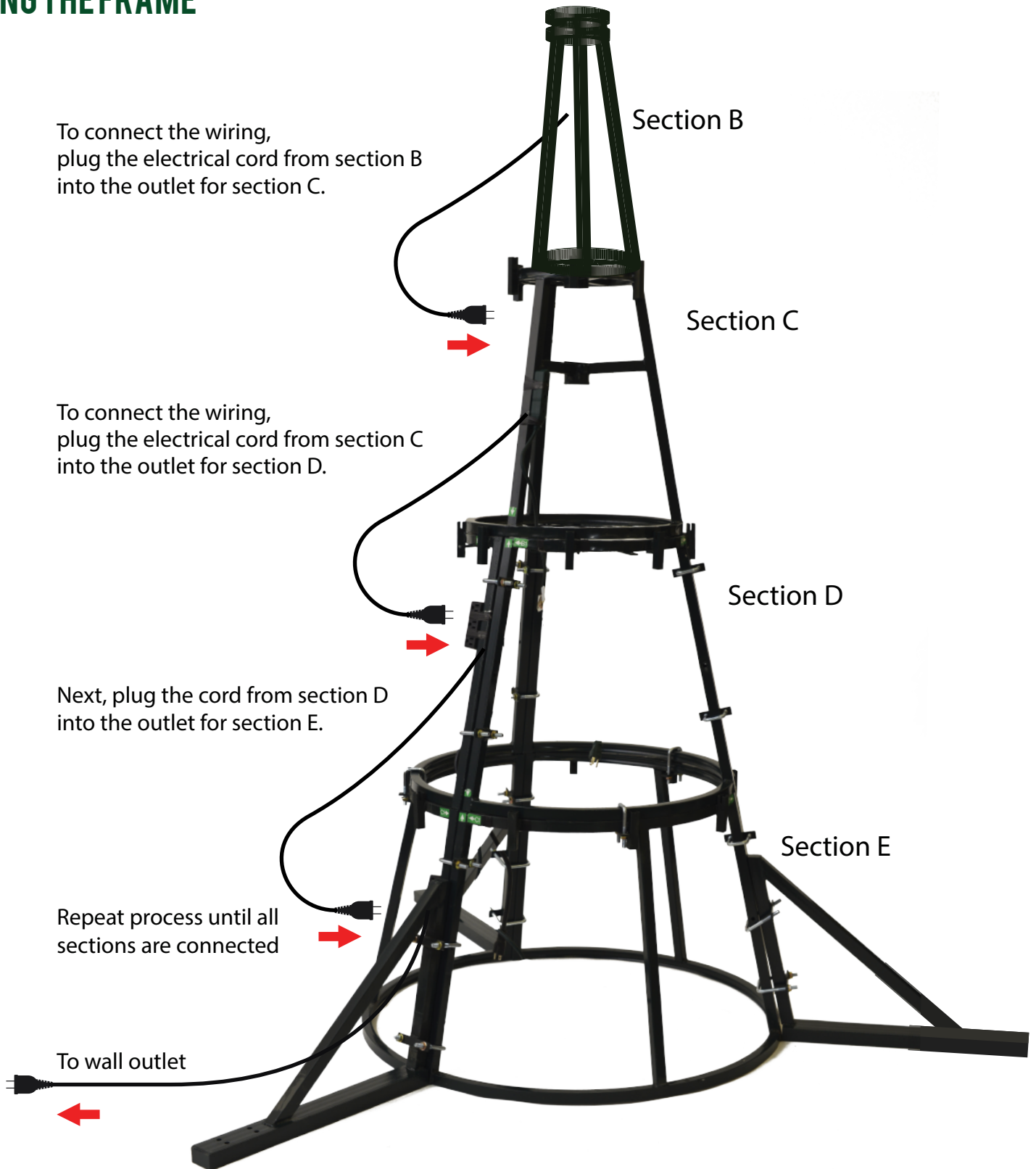
Section D

Next, plug the cord from section D  
into the outlet for section E.

Section E

Repeat process until all  
sections are connected

To wall outlet



# TOP TREE ASSEMBLY

## STEP-1

Locate the boxes containing the top section of your tree. There should be 3 parts to the top of your tree (A,B & C).



## STEP-2

Shaping your tree:

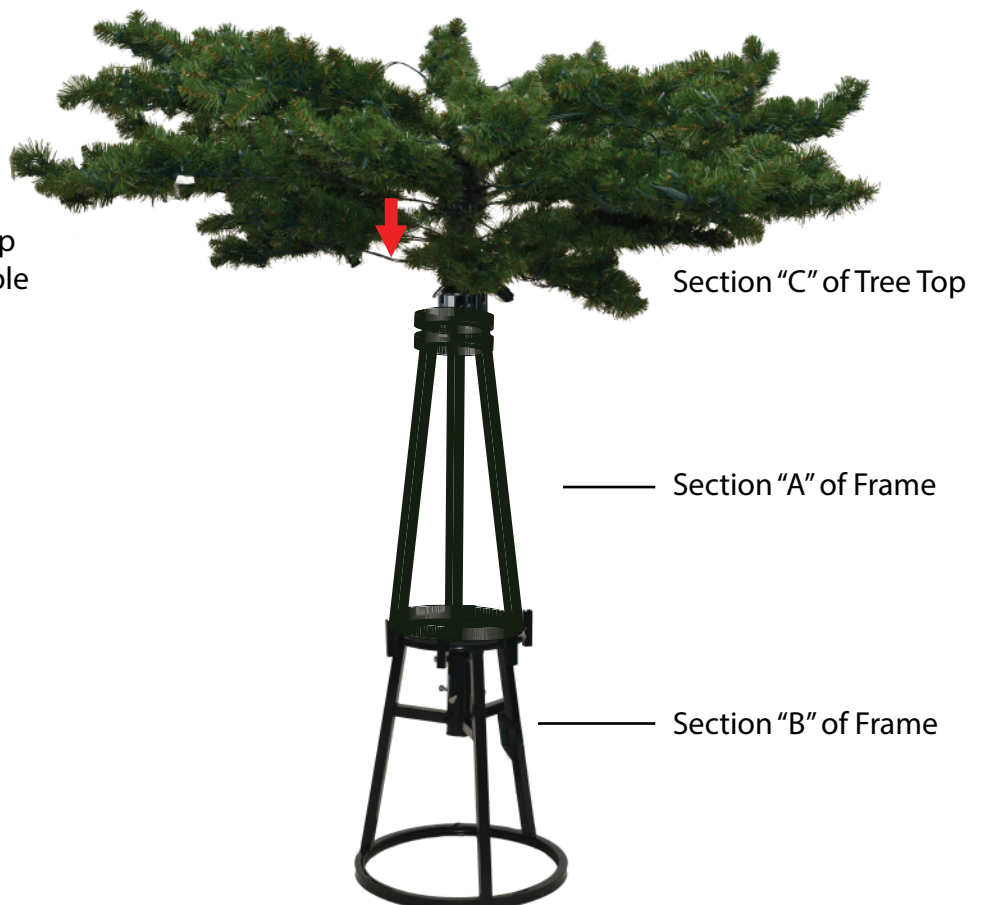
Spread out the branches in a V-pattern, alternating the direction of the branches. Your tree will have the most natural look by arranging some branches to the left and right and some vertically. Repeat this step for all sections of the top tree.



## STEP-3

Insert the bottom section "C" of your treetop into section "A" of the frame.

NOTE : Make sure the screws in the top of the metal frame are loose so the pole will slide completely into the frame.



## STEP-4

Tighten the screws in the metal frame to secure the bottom section of the treetop.



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## STEP-5

Insert the next section "B" into the bottom section "C".  
Repeat the process for section A.





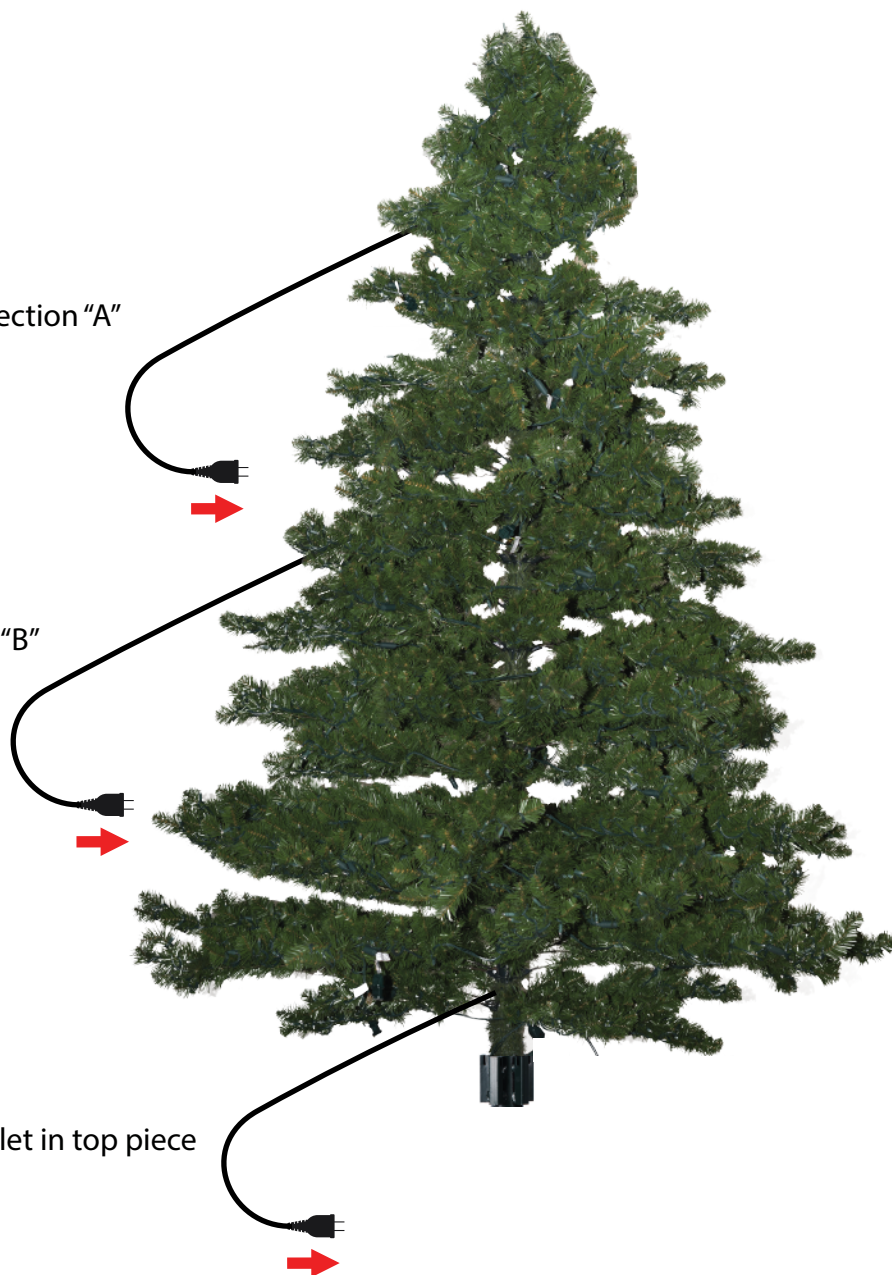
# STEP-6

## WIRING THE TOP TREE

To connect the wiring,  
plug the electrical cord from section "A"  
into the outlet for section "B".

Next, plug the cord from section "B"  
into the outlet for section "C".

Finally Plug Section C into outlet in top piece  
of Framework (B).



# BRANCH ATTACHMENT

## STEP-1

Note: All branches will be the same for all sections of the tree.

Shaping your branches:

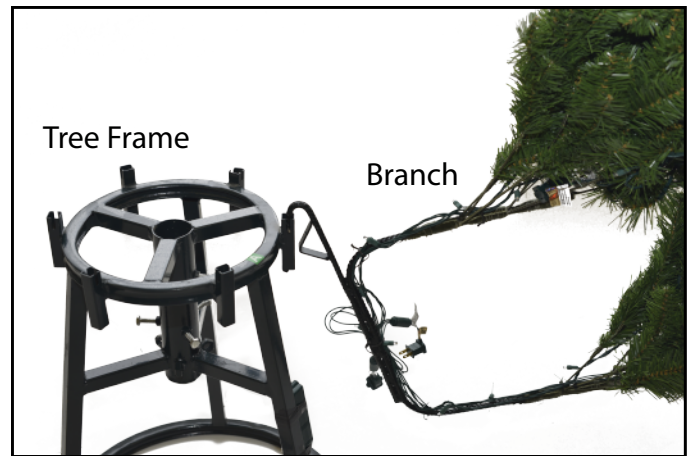
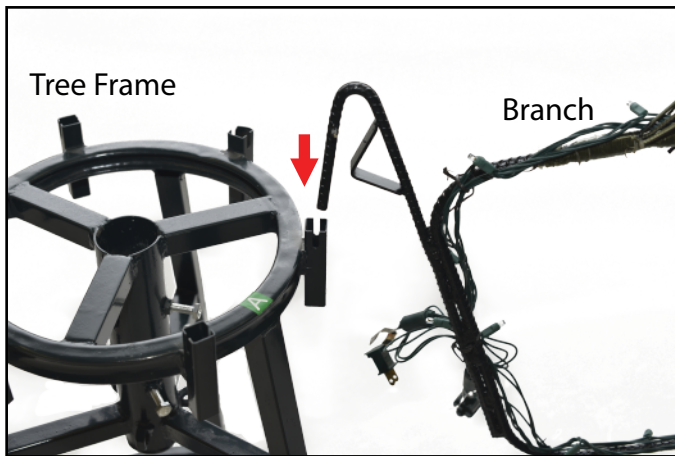
Branches must be shaped before being attached to the frame.

Spread out the sections of the branch, alternating the direction of the tips. Your tree will look full by arranging some branches to the left and right and some vertically.



## STEP-2

Once the branches have been shaped, start at the top of the frame section "B". Hook the shaped branch onto the metal frame by inserting the branch rod into the holder. Plug the branch into the main power supply.



## STEP-3

Working in a circle around the frame, insert a second branch and connect the wiring to the previous branch. Repeat this process for each branch on the frame.

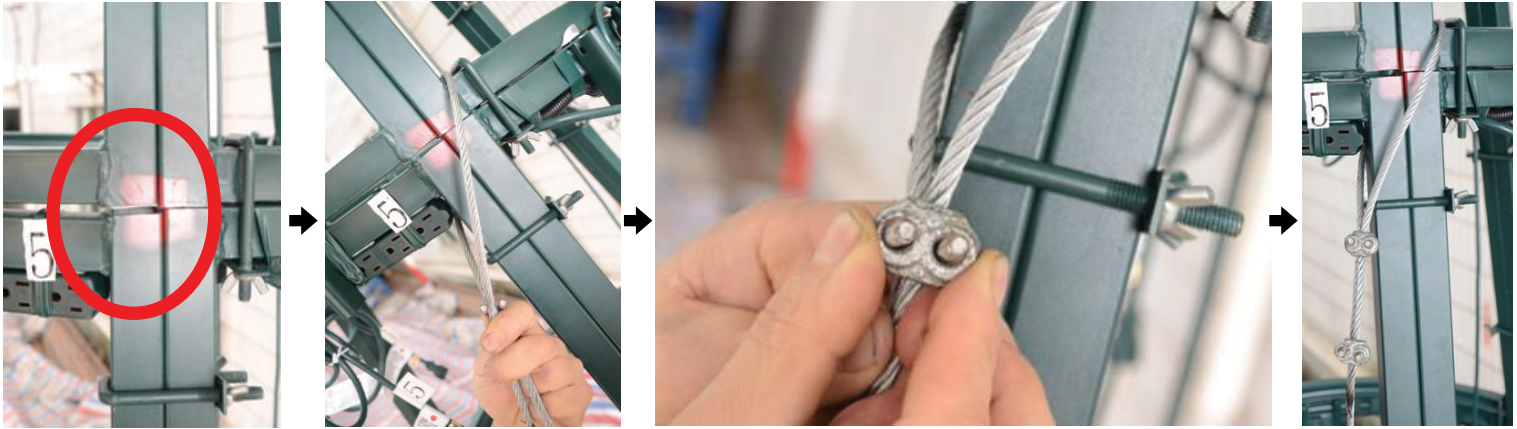
Repeat Step 2 & 3 for each section of the frame.

# CABLE WIRE ASSEMBLE

**NOTE:** Trees less than 20ft will not use the cables.

Cable wire tighten position(painted in RED)

Using steel cable wire tighten section B, C (painted with red color), cross C1 and B2, C2 and B3, C3 and B1 for a total of 6 sets



Cable tensioner is fixed to the ground.



For trees 20' and larger your tree will include Support Cables. These Cables are optional to use, depending on your installation location. If installing outside, and high winds are a factor, then the Cables may be a good tool to keep your tree steady. The illustrations above show how you would to connect them to the tree Frame. Hardware for the "ground" end of the cables is not included.